



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7601

Job Sheet 169473



Part No: 647.7601

Job Qty: 6 ea

Part Name: Lower Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: ~~15~~/18 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV NC IPP REV:A NEW ISSUE 15-08-04 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	6 Ea		1/4/18	0.00	0.00	Start Up Stores/Pkg-1			FEB 27 2018
110	Packaging	6 pcs		1/4/18	0.00	0.00	Packaging1-1			FEB 22 2018
120	Small Fab	6 pcs		1/5/18	0.00	1.97	Small Fab-1			FEB 26 2018
130	QC	6 pcs		1/5/18	0.00	0.00	QC5			FEB 27 2018
140	Packaging	6 pcs		1/5/18	0.00	0.00	Packaging3-1			FEB 27 2018
150	QC21-SA	6 Ea		1/5/18	0.00	0.00	QC21			FEB 27 2018

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note 5.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	647.7611	6	2	0	0
	647.7612	6	2	0	0
	MS20470AD6-14	12	264	0	0

Part Specifications

Specifications could not be found.

Plex 12/12/17 1:53 PM dart.poulin.mario



Container No: S044445



Part: 647.7601

Job No: 169473

Serial No/Batch: S044445

Revision: 647.7600

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Dart Aerospace Ltd.
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Master Unit 001092

Tel (613) 632-5200

Containers on Master Unit 001092				
Serial No	Part No	Customer Part No	Status	Quantity
S030527	647.7611		Allocated	6
S029835	647.7612		Allocated	6
S044444	MS20470AD6-14		Allocated	12